REDWAVE – your reliable partner



Process Consultancy

- Definition of requirements
- Material and process flow diagrams
- Reference visits and in-house sorting test



Project Development

- Plant performance and mass balance calculations
- Development of design concept
- Plant engineering
- Cost estimation



Project Management

- Project coordination and milestone monitoring
- Cooperation with partner and subcontractors
- Coordination of supplies



Manufacturing – Supply of equipment

- Technical specification of plant components
- Detailed manufacturing documentation
- Quality assurance



Installation – Commissioning

- Site coordination
- Mechanical and electrical installation
- Commissioning and start-up
- Training of plant personnel



Customer Service

- Remote access for support
- Service contracts
- Preventive services

REDWAVE®





Our projects

REDWAVE waste glass processing plants have been successfully installed in Austria, Finland, Russia, Italy, Germany, Great Britain, the Czech Republic, Spain, Poland, the Netherlands, Hungary, the USA, France, Tunisia, Ukraine, Sweden, etc.



REDWAVE, a division of BT-Wolfgang Binder GmbH

Wolfgang Binder Str. 4 8200 Eggersdorf bei Graz, Austria Tel.: +43 3117 25152 2200 E-Mail: office@redwave.com





WASTE GLASS PROCESSING

REDWÁVE®

Waste glass processing for cullet reuse:

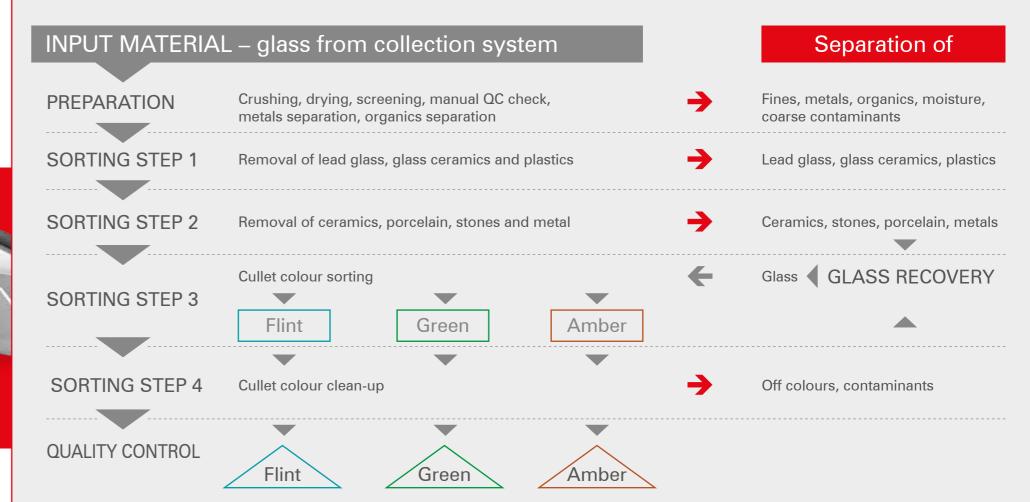
- Container glass
- Float glass
- Insulation glass wool
- Foam glass
- Glass beads
- Others (aggregate, abrasives,...)

REDWAVE glass recycling competence:

- Process consultancy
- Material and process flow diagrams
- Plant performance and mass balance calculations
- ✓ Plant layout design
- Supply of equipment
- Installation
- Electrical power supply and plant control system
- **▼** Commissioning
- ✓ Support of operation



The REDWAVE waste glass sorting process



REDWAVE competences and technologies



Input material

- Material from kerbside collection
- Bottle bank materialMRF glass material
- Crushing: Double roll crusher
 Drying: Fluidized bed dryer

Rotary drum dryer Screening: Vibrating screens Flipflop screens Fine screens

Metals separation:

Cross belt magnets
Drum magnets
Eddy current separators

Organics separation:

Airknife se

Airknife separators
Zig-zag separators
Suction plants



Preparation

e roll crusher

Removal of
lead glass and glass ceramics:
r drum dryer

REDWAVE XRF-G

Removal of plasti

• REDWAVE NIR-G

Sorting step 1



Sorting step 2, 3, 4

Removal of ceramics and metals as well as colour sorting and colour clean-up:

REDWAVE CSREDWAVE CX

REDWAVE CXF

2-way (single eject) and

3-way (dual eject) sorters

eten 2, 2, 4 ... Ovelite ee

Quality control

Process monitoring and control system:

REDWAVE PMCS

Sample taking and analysing system:

REDWAVE SAS



Final product

- Remelting in container glass manufacturing
- Other use (construction industry, aggregates,...)



ReTec Miljø ApS Fjordagervej 38 DK-6100 Haderslev Tel: +45 7456 8106 www.retec.dk ReTec Miljö AB Kolonivägen 65 SE-371 54 Karlskrona Tel: +46 (0) 479 130 30 www.retecmiljo.se